



1. Release Date: 11/17/2021

2. Service Letter No.: SL51 66-11200

3. Subject: Water Rudder Rigging Installation

4. Part/Assembly No.: 66-11200 and 66-12200

5. Float Models Affected: 6650 and 6750 on Daher KODIAK 100 AMPHIBIAN OR SEAPLANE

6650 Model Floats, Serial Numbers – 184-185 and previous 6750 Model Floats, Serial Numbers – 106-107 and previous

6. Compliance:

Mandatory

Recommended

Optional

7. Approval: All information provided is in accordance with approved data.

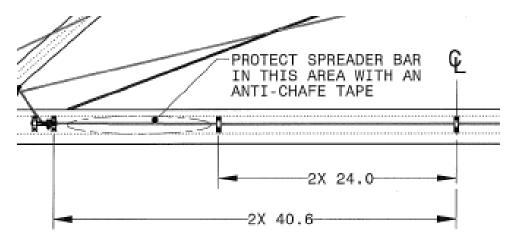
8. Corrective Action: Non-required.

9. Estimated Time Required: 1.5 hours

10. Payments: ☐ Credit to Customer ☐ Under Warranty ☐ Customer Pays

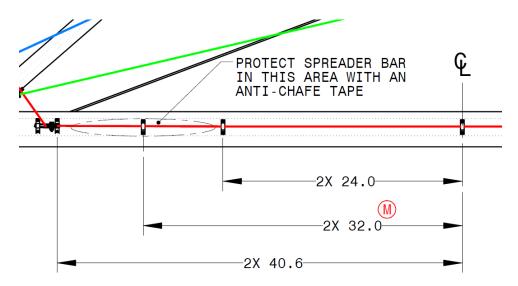
The balance cable is chafing paint from the rear of the rear spreader, likely due to turbulence in that region. This service letter is recommending the addition of a set of cable guides (56-15270) to the spreader to prevent chafing as well as using anti-chafe tape.

WAS:





IS:



The balance cable (66-12220-17) must be uninstalled to add two cable guide assemblies; one LHS and one RHS of the rear spreader as shown above.

CR3223-4-04 Cherrymax Rivets are supplied with 56-15270(2X).

This is a good opportunity to inspect and replace as necessary the liner bushings used in the cable guides. The part number for these is RSI-0507-06; available from Aerocet, Inc.

PARTS KIT FOR 66-11200				
ITEM NO.	QTY	TYPE	PART NUMBER	DESCRIPTION
1	2	ASSY	56-15270	CABLE GUIDE ASSEMBLY