

1. **Date:** 02/16/2017
2. **Service Letter No.:** SL26 66-12200
3. **Reason for Change:** Clarification of Nicopress sleeve installation on Water Rudder rigging.
4. **Part/Assembly No.:** Aerocet Water Rudder Rigging Installations
5. **Float Model(s) Affected:** 6650, 2200, 3400, 3500, 3500L & 5850
6. **Disposition of Product in Field:** N/A
7. **Approval:** All information provided is in accordance with approved data.
8. **Corrective Action:** As required
9. **Time Required:** N/A
10. **Payments:** None

**Discussion:**

Aerocet does not recommend a pull test on MS51844-23 “NICOPRESS SLEEVES” as used on Water Rudder Retract Cable(s). Field-swaged sleeves must be installed using the proper tool, which has been shown to produce acceptable results, by checking with a terminal gauge.

**WARNING**

Proof testing the retract cable while installed may risk damage to other components and is not recommended.

It is suitable to crimp the sleeve, as depicted in AC43.13-1, Section 7-148, assuring 1/8” minimum cable extending from the completed sleeve.

Note: A longer cable end showing through the sleeve is acceptable. It is also suitable to install a heat shrink tubing to cover the sleeve and cable end after the installation is determined to be acceptable.

As a practical test, activate the water rudder retraction several times and ensure that no slippage is observed.

**-END-**