

# SERVICE LETTER SL20 65-45100



**Date:** 01/18/2017

**Service Letter #:** SL20 65-45100

**Release Date:** October 7, 2014

**Part/Assembly #:** 65-45100

**Float Model Affected:** Aerocet Model 6650 Floats, Kodiak Aircraft

**Disposition of Product in Field:** Installation is optional.

**Approval:** All information provided is in accordance with approved data.

**Affected:** Illustrated Parts Catalog.

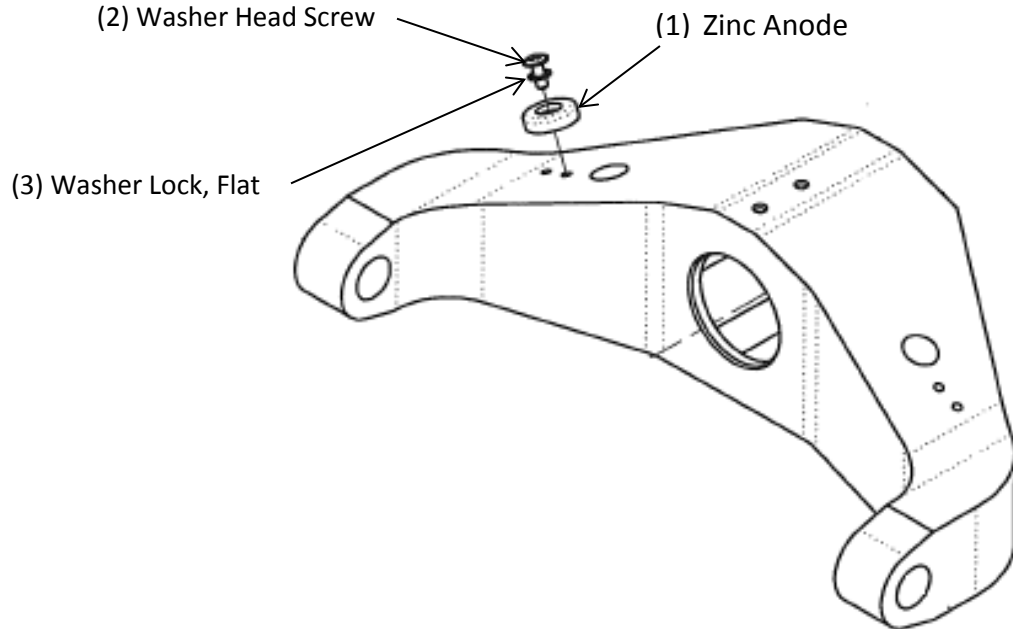
**Reason for Change:** To Increase anodic protections in the 6650 float gear.

**Corrective Action:** Optional anode installation.

**Time Required:** 30 minutes.

## Description of Change:

1. Add optional installation of 35A-40120 Zinc Anode to unused, inboard #10-32 threaded hole.



2. Assure continuity between anode and assembly.
3. Chase threads if necessary to remove possible insulating debris or anodizing
4. Recommend filling the remaining, unused #10-32 outboard hole with Sika-Flex 292 or equivalent marine grade urethane sealant.
5. Apply Loctite Thread blocker Blue 242 to #10 fasteners upon installation.

Parts List				
Item No.	Quantity	Type	Part No.	Description
1	1	Part	35A-40120	Zinc Anode
2	1	Hardware	AN525-10R8	Washer Head Screw
3	1	Hardware	MS35333-73	Washer, Lock, Flat, Internal Tooth