

SERVICE LETTER SL20 65-45100



Date: 01/18/2017

Service Letter #: SL20 65-45100

Release Date: October 7, 2014

Part/Assembly #: 65-45100

Float Model Affected: Aerocet Model 6650 Floats, Kodiak Aircraft

Disposition of Product in Field: Installation is optional.

Approval: All information provided is in accordance with approved data.

Affected: Illustrated Parts Catalog.

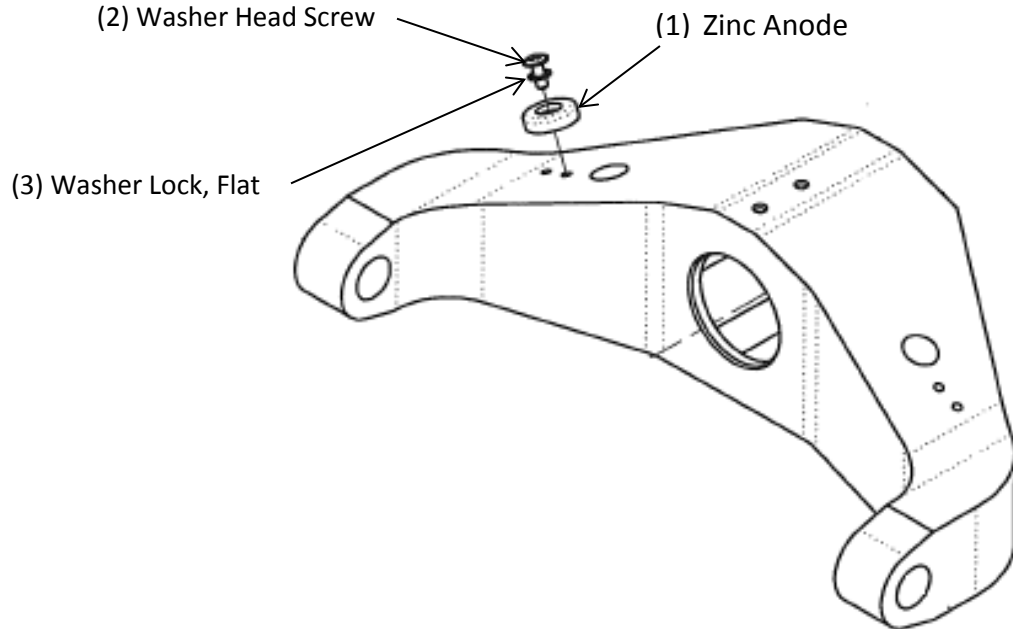
Reason for Change: To Increase anodic protections in the 6650 float gear.

Corrective Action: Optional anode installation.

Time Required: 30 minutes.

Description of Change:

1. Add optional installation of 35A-40120 Zinc Anode to unused, inboard #10-32 threaded hole.



2. Assure continuity between anode and assembly.
3. Chase threads if necessary to remove possible insulating debris or anodizing
4. Recommend filling the remaining, unused #10-32 outboard hole with Sika-Flex 292 or equivalent marine grade urethane sealant.
5. Apply Loctite Thread blocker Blue 242 to #10 fasteners upon installation.

Parts List				
Item No.	Quantity	Type	Part No.	Description
1	1	Part	35A-40120	Zinc Anode
2	1	Hardware	AN525-10R8	Washer Head Screw
3	1	Hardware	MS35333-73	Washer, Lock, Flat, Internal Tooth