

SERVICE LETTER SL32 65-24000 Rev A

1. **Release Date:** 08/16/2017
2. **Service Letter No.:** SL32 65-24000
3. **Reason for Change:** Increase rudder blade length.
4. **Part/Assembly No.:** 65-24000
5. **Float Model Affected:** 6650
6. **Disposition of Product in Field:** Optional
7. **Approval:** All information provided is in accordance with approved data.
8. **Corrective Action:** None. 56-10150 remains acceptable alternative.
9. **Time Required:** Under 1 hour
10. **Payments to customer:** None. Call (208) 448-0400 for Parts Department

Reference Notes:

1. All fasteners that penetrate the float structure must be sealed using SIKA -FLEX 292 or equivalent marine grade adhesive or sealant.
2. Zinc anode installation is optional:

NOTE: If you need to replace your zinc anode or do not have one, please ask for it **in addition** to the specified part kit below:

- a. Remove all paint beneath anode. Abrade any anodized finish to bare aluminum.
 - b. Apply chemical conversion coating to clean, bare surface using Alodine 1132 Touch-N-Prep Pen, per manufacturer’s instruction
 - c. Apply PRC-Desoto PR-2200 electrically conductive sealant per manufacturer’s instruction.
 - d. Assure continuity from anode to rudder assembly
3. Replace 56-10530 Rudder with 65-24010 Rudder using existing hardware.

Part Kit – One Water Rudder Assembly

Item No.	-2R Qty	-2L Qty	Part No.	Description	Alternatives Comments
1	4	4	56-10154-7A	BOLT – MACHINE - STAINLESS	
2	1	1	65-24010	RUDDER BLADE, AEROCET MODEL 6650 & 6750 FLOAT	
3	6	6	MS21083C4	NUT, SELF-LOCKING, LOW HEIGHT, STAINLESS	
4	8	8	NAS1149C0432R	WASHER, FLAT STAINLESS	AISI 300 SERIES STAINLESS PREFERRED

REVISION RECORD

Rev	Date	Summary of Change	Authorized by
I/R	08/16/2017	Initial Release	LM
A	03/18/2020	Added Revision Record	LM